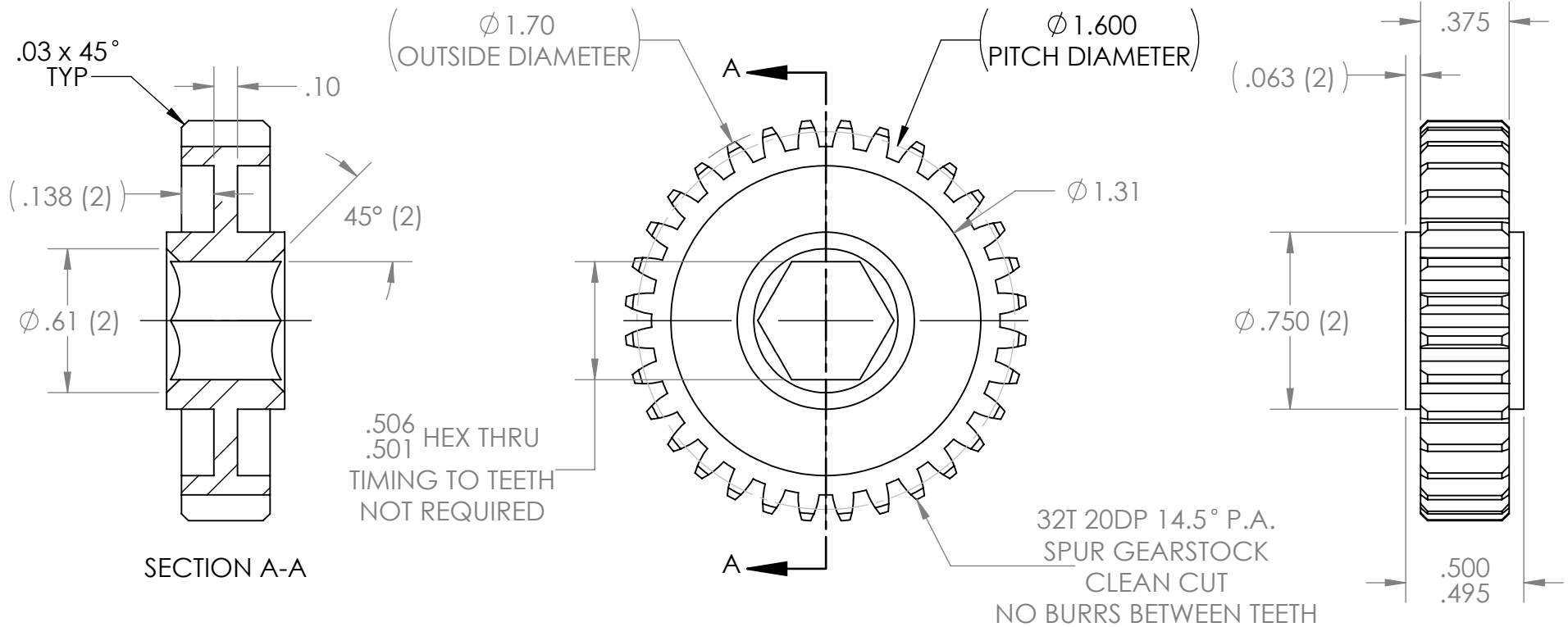
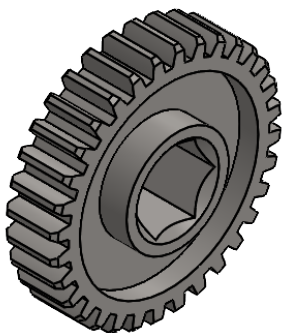



REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ORIGINAL PRINT	6/9/2017	K. STAHLCKER
2	UPDATED HEX BORE TOL, ADDED CHAMFERS, AMDS-1	2/8/2021	N. LAWRENCE
3	ADDED HEX CHAMFER	6/30/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES		32T 20DP 14.5PA 500IN HEX BORE GEAR		
MATERIAL 4140 STEEL		NAME	DATE	SIZE	DWG. NO.	REV
FINISH DEBURRED ZINC PLATED		CHECKED NM	6/30/22	A	am-3815	3
DO NOT SCALE DRAWING		Q.A.		SCALE: 1.5:1 WEIGHT:		SHEET 1 OF 1