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|             |         |                                      |           |      |        |
|-------------|---------|--------------------------------------|-----------|------|--------|
|             |         | UNLESS OTHERWISE SPECIFIED:          |           | NAME | DATE   |
|             |         | DIMENSIONS ARE IN INCHES             | DRAWN     | AB   | 9/2014 |
|             |         | TOLERANCES:                          | CHECKED   |      |        |
|             |         | FRACTIONAL ± 0.01                    | ENG APPR. |      |        |
|             |         | ANGULAR: ± 0.1                       | MFG APPR. |      |        |
|             |         | TWO PLACE DECIMAL ±0.01              | Q.A.      |      |        |
|             |         | THREE PLACE DECIMAL ±0.005           | COMMENTS: |      |        |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: |           |      |        |
|             |         | MATERIAL                             |           |      |        |
|             |         | 4140 Steel                           |           |      |        |
|             |         | FINISH                               |           |      |        |
|             |         | Debur, Zinc Plated                   |           |      |        |
| NEXT ASSY   | USED ON |                                      |           |      |        |
| APPLICATION |         | DO NOT SCALE DRAWING                 |           |      |        |



|                       |          |              |
|-----------------------|----------|--------------|
| TITLE:                |          |              |
| 15t, 20dp<br>CIM Gear |          |              |
| SIZE                  | DWG. NO. | REV          |
| <b>A</b>              | am-0259  | 1            |
| SCALE:                | WEIGHT:  | SHEET 1 OF 1 |